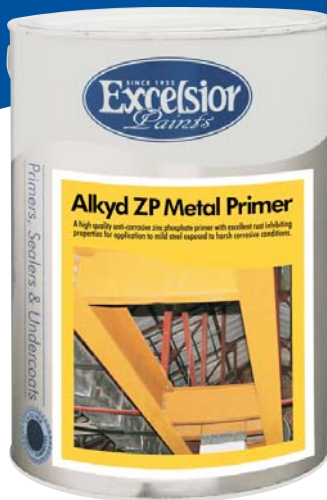


PRODUCT DATA SHEET

Reviewed 01/02/2016



YOU CAN'T BUY A BETTER PAINT FOR LESS!™



Alkyd Zinc Phosphate Primer

SECTION A:	DESCRIPTION A superior alkyd-based primer for use on mild steel surfaces and exceptional adhesion to properly degreased galvanized sheeting. It also contains anti-corrosive pigments to prevent rust. It can be top-coated with water-based emulsion paints and decorative enamel paints once cured properly(not to be top-coated with epoxy or automotive enamels)
SECTION B:	COMPOSITION Alkyd resin with anti-corrosive pigments.
SECTION C:	PHYSICAL PROPERTIES Colour: Yellow Oxide. Appearance: Matt finish Viscosity: 75 - 95 Ku @ 25°C S.G.: 1.32 - 1.37 Mass Solids: 65 - 70% Volume Solids: 42 - 47% Shelf Live: 12 Months Storage Conditions: Normal Pack Size: 1L, 5L, 20L
SECTION D:	APPLICATION PROPERTIES Method: Brush, Roller or Spray Average Dft: 20 - 35 microns (recommended) Spreading Rate: 8 - 10m ² /l Wet Film Thickness: 50 - 75 microns Number of coats: 1 or 2, or as required Drying Time: Surface 2 hours, hard 16hrs max Overcoating Time: Overnight Thinning: Mineral turpentine Cleaning Solvent: Mineral turpentine Recommended systems: As a anti-corrosive primer for galvanized iron roof sheeting and structural steel
SECTION E:	PRECAUTION Flash point: N/A Toxicity: See M.S.D.S.
SECTION F:	NOTE - Sandpaper Steel with 200 grit sandpaper for better adhesion. - For best results shot blast steel to Sa 2,5. - All surfaces must be clean, dry and free of all loose dirt, grease and oil by cleaning with Excelsior XL DEGREASER and rinse with clean water to achieve a water-break free surface. - This product is supplied ready for use and thinning is not recommended (if necessary thin with turpentine). Clean brushes and rollers with turpentine. - Allow to dry for 18 - 24 hours before applying a top-coat.
SECTION F:	NOTE No guarantees are implied by the recommendations contained herein; since the data sheet is issued for information only. Method of application, surface cleanliness, conditions of use etc. are beyond our control.