### PRODUCT DATA SHEET

Reviewed 01/02/2016





# **Aluminium Purol**

**SECTION A: DESCRIPTION** 

A high lustre aluminium paint designed for general purpose use that reflects light and deflects heat. The product can be applied by brush or roller to properly primed and prepared wood, plaster or steel surfaces. The product is also suitable for use as a high lustre aluminium roof paint for application to previously aluminium painted roof's, or onto new properly prepared

galvanized iron, or some existing roof coating systems.

**SECTION B:** COMPOSITION

Leafing aluminium in white spirit and drying oil resin.

**SECTION C:** PHYSICAL PROPERTIES

Brilliant aluminium leafing Colour:

Appearance: Full gloss finish >80% @ 60° Gloss: 25 - 30" FC4 @ 25°C 0.88 - 0.93 Viscosity: S.G.:

26 - 31% 18 - 23% Mass Solids: Volume Solids: Shelf Live: 12 Months

Normal / out of direct sunlight below 30°C.

Storage Conditions: Pack Size: 14, 54, 201

SECTION D: APPLICATION PROPERTIES

Method: Brush Roller or Spray( spray gives the most uniform finish)

25 microns (Recommended) Average Dft:

Spreading Rate: Wet Film Thickness: Variable due to application method (Typically 10 - 12m<sup>2</sup>/*l*)

50 - 60 microns Number of coats: 2 or 3 as required

**Drying Time:** Surface 60mins, hard 16hrs max

Between 16hrs depending on which top-coat is applied Overcoating Time:

Thinning: Turpentine (white spirits)

Cleaning Solvent: As above

Recommended systems: As a top-coat above suitable surfaces

SECTION E: **PRECAUTION** 

Do not spray in wet or damp weather as this can cause the film to blister or peel.

Flash point: 43°C See M.S.D.S. Toxicity:

Store below 23°C

SECTION F: SURFACE PREPARATION

**NEW WOOD WORK** 

Rub down with fine sandpaper, seal knots with knotting. Prime with Excelsior PINK WOOD PRIMER follow with one coat

Excelsior UNIVERSAL UNDERCOAT.

**NEW IRON & STEEL** 

Remove rust, oil & grease and then Prime with:

- Excelsior H2O PRIMER RED OXIDE etching water-based primer (New Formulation!).

- Alkyd based Excelsior GP RED OXIDE PRIMER or Excelsior ZP PRIMER (with anti-corrosive Zincphosphate pigments) followed with one coat Excelsior UNIVERSAL UNDERCOAT.

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## Aluminium Purol.../continued

#### **NEW GALVANISED IRON**

Remove storage oil with GALVANISED IRON CLEANER, apply one coat of Excelsior AQUA METALPRIME anti-corrosive primer, and follow with one coat Excelsior UNIVERSAL UNDERCOAT.

#### **NEW PLASTER**

Allow plaster to dry. Apply one coat either:
- Alkyd Excelsior PLASTER PRIMER (low alkalinity) recommended for interior plaster or Excelsior PLIOLITE PLASTER PRIMER (Goodyear France technology) for maximum priming benefits (high alkalinity) recommended for exterior plaster.

#### PREVIOUSLY PAINTED EMULSION (PVA/ACRYLIC) SURFACES

- Loose material must be removed with sandpaper.
- Powdery surfaces must be sealed with Excelsior SURFCON (Surface Conditioner).
- Dirt or grime to be removed with sugar soap.

#### PREVIOUSLY PAINTED ENAMEL (HI-GLOSS OR EGGSHELL) SURFACES

- Sandpaper thoroughly
- Apply directly to a clean dirt and grease free surface.

#### SECTION F

#### NOTE

Not heat resistant, cannot be overcoated with normal decorative enamel and water-based products. No guarantees are implied by the recommendations contained herein; since the data sheet is issued for information only. Method of application, surface cleanliness, conditions of use etc. are beyond our control.