

PRODUCT DATA SHEET

Reviewed 01/02/2016



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Quick Drying ZP Primer

SECTION A:	DESCRIPTION A specially formulated anti-corrosive quick-drying industrial enamel primer for spray or dipping, suitable for use on properly cleaned steel surfaces as a primer with zinc phosphate pigment for anti-corrosive properties. Ideal for use on steel poles, fencing, sheets or structural steel. Provides a matt finish. Designed to be over coated with a variety of alkyd based top-coats.
SECTION B:	COMPOSITION Modified alkyd resin blend in aromatic hydrocarbon solvent with zinc phosphate pigments.
SECTION C:	PHYSICAL PROPERTIES Colour: Grey, Green, Yellow, Olive Appearance: Matt finish Gloss: <10% @ 85° Viscosity: 80 -100" FC4 @ 25°C (depending on colour) S.G.: 0.95 - 1.00 Mass Solids: 47 - 52% Volume Solids: 41 - 46% Shelf Live: 12 Months Storage Conditions: Normal Pack Size: 1ℓ, 5ℓ, 20ℓ, 200ℓ
SECTION D:	APPLICATION PROPERTIES Method: Dipping or Spray Average Dft: 20 - 35 microns (Recommended) Spreading Rate: Variable due to application method (Typically 8 - 10m ² per litre) Wet Film Thickness: 50 - 75 microns Number of coats: 1 - 2 or as required Drying Time: Surface 5mins, hard 4hrs max Overcoating Time: Between 30mins to 8hrs depending on which top-coat is applied Thinning: Enamel thinners (QD thinners) Cleaning Solven: Enamel thinners (QD thinners)
SECTION E:	PRECAUTION Do not spray in wet or damp weather as this can cause the film to "blush" (opaque matt finish) Flash point: N/A Toxicity: See M.S.D.S. Store below 23°C
SECTION F:	SURFACE PREPARATION - Clean steel with XL-Degreaser & scouring pads to remove oil & grease. - Sandpaper with 200 grit sandpaper for better adhesion on steel. - For best results shot blast steel to Sa 2,5.
SECTION G:	NOTE No guarantees are implied by the recommendations contained herein; since the data sheet is issued for information only. Method of application, surface cleanliness, conditions of use etc. are beyond our control.